



Nonfood Compounds  
Program Listed A3  
150090

# TB-21 WELD CLEANING FLUID FOR STAINLESS STEEL



## SAFETY DATA SHEET

### 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

#### 1.1 Product identifier

**Product name** TB-21 WELD CLEANING FLUID FOR STAINLESS STEEL (NZ)  
**Synonyms** 3500-C029-G00F-DHFF - UFI • WELD CLEANING FLUID

#### 1.2 Uses and uses advised against

**Uses** TIG BRUSH WELD CLEANING SOLUTION  
**Uses advised against** This solution should not be used in a spraying application.

#### 1.3 Details of the supplier of the product

**Supplier name** CROUCHER & CROWDER ENGINEERING LTD (NZ)  
**Address** 8 Nelson Street, Hawera, TARANAKI, NEW ZEALAND  
**Telephone** +64 6 278 4195  
**Email** [info@ensitech.com.au](mailto:info@ensitech.com.au)  
**Website** <http://www.tigbrush.com>

#### 1.4 Emergency telephone numbers

**Emergency** 0800 764766 (0800 POISON)

#### 1.7 Details of alternative suppliers of the product

**Supplier name** ARC WELDING & SAFETY SUPPLIES  
9 Bandon Street, Frankton, Hamilton, 3204, NEW ZEALAND  
Phone: 07 847 7870  
Emergency: 0800 764766 (0800 POISON)  
[info@ensitech.com.au](mailto:info@ensitech.com.au)  
<http://www.tigbrush.com>

### 2. HAZARDS IDENTIFICATION

#### 2.1 Classification of the substance or mixture

CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

##### Physical Hazards

Corrosive to Metals: Category 1

##### Health Hazards

Acute Toxicity: Oral: Category 4  
Skin Corrosion / Irritation: Category 2  
Serious Eye Damage / Eye Irritation: Category 2A

##### Environmental Hazards

Not classified as an Environmental Hazard

#### 2.2 GHS Label elements

**Signal word** WARNING

# PRODUCT NAME TB-21 WELD CLEANING FLUID FOR STAINLESS STEEL (NZ)

## Pictograms



## Hazard statements

H290 May be corrosive to metals.  
H302 Harmful if swallowed.  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.

## Prevention statements

P102 Keep out of reach of children.  
P103 Read carefully and follow all instructions.  
P234 Keep only in original packaging.  
P264 Wash thoroughly after handling.  
P270 Do not eat, drink or smoke when using this product.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.

## Response statements

P101 If medical advice is needed, have product container or label at hand.  
P301 + P312 IF SWALLOWED: Call a POISON CENTRE or doctor/physician if you feel unwell.  
P302 + P352 IF ON SKIN: Wash with plenty of water.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P321 Specific treatment is advised - see first aid instructions.  
P330 Rinse mouth.  
P331 Do NOT induce vomiting.  
P332 + P313 If skin irritation occurs: Get medical advice/ attention.  
P337 + P313 If eye irritation persists: Get medical advice/attention.  
P362 Take off contaminated clothing.  
P390 Absorb spillage to prevent material damage.

## Storage statements

P406 Store in corrosive resistant container with a resistant inner liner.

## Disposal statements

P501 Dispose of contents/container in accordance with relevant regulations.

## 2.3 Other hazards

No information provided.

## 3. COMPOSITION/ INFORMATION ON INGREDIENTS

### 3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
PHOSPHORIC ACID	7664-38-2	616-646-7	23 to 24%
PROPRIETARY INGREDIENT(S)	-	-	5%
NONIONIC SURFACTANT(S)	-	-	<1%
WATER	7732-18-5	686-299-4	65 to 70%

## 4. FIRST AID MEASURES

### 4.1 Description of first aid measures

**Eye** If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.

**Inhalation** If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.

**Skin** If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

**Ingestion** For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.

**First aid facilities** Eye wash facilities and safety shower are recommended.

**4.2 Most important symptoms and effects, both acute and delayed**

See Section 11 for more detailed information on health effects and symptoms.

**4.3 Immediate medical attention and special treatment needed**

Treat symptomatically.

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**5. FIRE FIGHTING MEASURES**

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**5.1 Extinguishing media**

Use an extinguishing agent suitable for the surrounding fire.

**5.2 Special hazards arising from the substance or mixture**

Non flammable. May evolve toxic gases (phosphorus oxides) when heated to decomposition. Contact with most metals may evolve flammable hydrogen gas.

**5.3 Advice for firefighters**

Treat as per requirements for surrounding fires. Evacuate area and contact emergency services. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Use waterfog to cool intact containers and nearby storage areas.

**5.4 Hazchem code**

2R  
2 Fine Water Spray.  
R Wear liquid-tight chemical protective clothing and breathing apparatus. Dilute spill and run-off.

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**6. ACCIDENTAL RELEASE MEASURES**

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**6.1 Personal precautions, protective equipment and emergency procedures**

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS. Clear area of all unprotected personnel. Ventilate area where possible. Contact emergency services where appropriate.

**6.2 Environmental precautions**

Prevent product from entering drains and waterways.

**6.3 Methods of cleaning up**

Contain spillage, then cover / absorb spill with sodium bicarbonate or 50-50 mixture of sodium carbonate and calcium hydroxide. Collect for complete neutralisation and appropriate disposal.

**6.4 Reference to other sections**

See Sections 8 and 13 for exposure controls and disposal.

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**7. HANDLING AND STORAGE**

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**7.1 Precautions for safe handling**

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

**7.2 Conditions for safe storage, including any incompatibilities**

Store in a cool, dry, well ventilated area, removed from incompatible substances and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Check regularly for leaks or spills. Large storage areas should have appropriate ventilation systems.

**7.3 Specific end uses**

No information provided.

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**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

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**8.1 Control parameters**

**Exposure standards**

Ingredient	Reference	TWA		STEL	
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Phosphoric acid	SWA [AUS]	--	1	--	3

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### Biological limits

No biological limit values have been entered for this product.

### 8.2 Exposure controls

**Engineering controls** Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

### PPE

<b>Eye / Face</b>	Wear splash-proof goggles.
<b>Hands</b>	Wear PVC or rubber gloves.
<b>Body</b>	Wear coveralls.
<b>Respiratory</b>	Where an inhalation risk exists, wear a Type B (acid gas) respirator.



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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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### 9.1 Information on basic physical and chemical properties

<b>Appearance</b>	ORANGE LIQUID
<b>Odour</b>	SWEET ODOUR
<b>Flammability</b>	NON FLAMMABLE
<b>Flash point</b>	NOT RELEVANT
<b>Boiling point</b>	100°C (Approximately)
<b>Melting point</b>	< 0°C
<b>Evaporation rate</b>	AS FOR WATER
<b>pH</b>	2.01
<b>Vapour density</b>	NOT AVAILABLE
<b>Relative density</b>	1 (Approximately)
<b>Solubility (water)</b>	SOLUBLE
<b>Vapour pressure</b>	18 mm Hg @ 20°C
<b>Upper explosion limit</b>	NOT RELEVANT
<b>Lower explosion limit</b>	NOT RELEVANT
<b>Partition coefficient</b>	NOT AVAILABLE
<b>Autoignition temperature</b>	NOT AVAILABLE
<b>Decomposition temperature</b>	NOT AVAILABLE
<b>Viscosity</b>	NOT AVAILABLE
<b>Explosive properties</b>	NOT AVAILABLE
<b>Oxidising properties</b>	NOT AVAILABLE
<b>Odour threshold</b>	NOT AVAILABLE

### 9.2 Other information

<b>% Volatiles</b>	> 60 % (Water)
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## 10. STABILITY AND REACTIVITY

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### 10.1 Reactivity

May be corrosive to metals.

### 10.2 Chemical stability

Stable under recommended conditions of storage.

### 10.3 Possibility of hazardous reactions

Polymerization is not expected to occur under normal conditions.

### 10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

**10.5 Incompatible materials**

Incompatible with oxidising agents (e.g. hypochlorites), alkalis (e.g. sodium hydroxide) and metals.

**10.6 Hazardous decomposition products**

May evolve toxic gases (phosphorus oxides) when heated to decomposition.

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**11. TOXICOLOGICAL INFORMATION**

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**11.1 Information on toxicological effects**

**Acute toxicity** Acute oral exposure may result in irritation of the mouth, throat, oesophagus and gastrointestinal tract. May be harmful if swallowed.

**Information available for the ingredients:**

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
PHOSPHORIC ACID	1530 mg/kg (rat)	2740 mg/kg (rabbit)	3846 mg/m <sup>3</sup> (rat)

**Skin** Contact may result in irritation, redness, rash and dermatitis. May result in burns with prolonged contact.  
**Eye** Contact may result in irritation, lacrimation, pain and redness. May result in burns with prolonged contact.  
**Sensitisation** Not classified as causing skin or respiratory sensitisation.  
**Mutagenicity** Not classified as a mutagen.  
**Carcinogenicity** Not classified as a carcinogen.  
**Reproductive** Not classified as a reproductive toxin.  
**STOT - single exposure** Over exposure may result in irritation of the nose and throat, with coughing. High level exposure may result in breathing difficulties.  
**STOT - repeated exposure** Not classified as causing organ damage from repeated exposure. Adverse effects are generally associated with single exposure.  
**Aspiration** Not classified as causing aspiration.

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**12. ECOLOGICAL INFORMATION**

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**12.1 Toxicity**

May be harmful to aquatic species due to the effect of decreasing pH.

**12.2 Persistence and degradability**

No information provided.

**12.3 Bioaccumulative potential**

No information provided.

**12.4 Mobility in soil**

No information provided.

**12.5 Other adverse effects**

Avoid contamination of drains and waterways.

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**13. DISPOSAL CONSIDERATIONS**

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**13.1 Waste treatment methods**

**Waste disposal** For small amounts (as determined by risk assessment or similar): Wearing the protective equipment detailed above, neutralise to pH 6-8 by SLOW addition to a saturated sodium bicarbonate solution or similar basic solution. Dilute with excess water and flush to drain. Waste disposal should only be undertaken in a well ventilated area. For larger amounts: Dispose in accordance with local regulations.

**Legislation** Dispose of in accordance with relevant local legislation.

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**14. TRANSPORT INFORMATION**

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**CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE**



	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
<b>14.1 UN Number</b>	1805	1805	1805
<b>14.2 Proper Shipping Name</b>	PHOSPHORIC ACID, SOLUTION	PHOSPHORIC ACID, SOLUTION	PHOSPHORIC ACID, SOLUTION
<b>14.3 Transport hazard class</b>	8	8	8
<b>14.4 Packing Group</b>	III	III	III

**14.5 Environmental hazards**

Not a Marine Pollutant.

**14.6 Special precautions for user**

<b>Hazchem code</b>	2R
<b>GTEPG</b>	8A1
<b>EmS</b>	F-A, S-B

**15. REGULATORY INFORMATION**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

<b>Poison schedule</b>	Classified as a Schedule 5 (S5) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).
<b>Classifications</b>	Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).
<b>Inventory listings</b>	<b>AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)</b> All components are listed on AIIC, or are exempt. <b>NEW ZEALAND: NZIoC (New Zealand Inventory of Chemicals)</b> All components are listed on the NZIoC inventory, or are exempt.

**16. OTHER INFORMATION**

<b>Additional information</b>	<p><b>ACIDS:</b> When mixing acids with water (diluting), caution must be taken as heat will be generated which causes violent spattering. Always add a small volume of acid to a large volume of water, NEVER the reverse.</p> <p><b>RESPIRATORS:</b> In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.</p> <p><b>PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:</b> The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.</p> <p><b>HEALTH EFFECTS FROM EXPOSURE:</b> It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.</p>
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**PRODUCT NAME TB-21 WELD CLEANING FLUID FOR STAINLESS STEEL (NZ)**

**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m <sup>3</sup>	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

**Report status**

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

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