**KIT CONTENTS**

- TIG Brush Unit
- Red Cable
- Black Cable and Clamp
- Fluids x 2
- Power Cord
- Wand
- 12 x Brushes & adapters
- Shrouds (Up to 3 types)

**ASSEMBLY**

- Attach plug on red cable to red connector of TIG Brush Unit
- Screw wand into handle
- Place shroud on brush and screw into wand
- Attach plug on black cable to black connector of TIG Brush Unit
- Attach clamp to work piece
- Set POWER control to Standby
- Attach power cord to mains outlet and TIG Brush Unit

**OPERATION**

**1.**

- Ensure On/Off switch is ON
- Select mode of operation
- Operate Power Control to select NARROW or WIDE BRUSH

**2.**

- Pour recommended cleaning fluid into suitable container
- Dip brush
- Brush weld area (see hint)
- Keep brush wet: dry brush is less effective and wears out more quickly
- Water rinse work piece to help lower surface heat and spray with appropriate neutralising fluid, then re-rinse

**3.**

- Rinse brush after use to remove solution
- Remove brush (CAUTION: HOT) and rinse thread on brush and wand
- Retain shroud when disposing of used brush

**HINT**

Don’t press hard. For greater efficiency and speed, use tip of brush only.

**SAFETY**

- INSPECT UNIT FOR DAMAGE BEFORE EVERY USE.
- EYE PROTECTION AND GLOVES MUST BE WORN.
- USE ONLY IN A WELL VENTILATED AREA.
- KEEP UNIT DRY.
- USE ONLY SINGLE PHASE AC POWER FROM 110V/240V.
- REFER TO FLUID SAFETY INFORMATION IN SAFETY DATA SHEET.

**CONSUMABLES**

Use only genuine Ensitech consumables: brushes, shrouds and fluids.

www.tigbrush.com