**KIT CONTENTS**

- TIG Brush Unit
- Red Cable
- Black Cable and Clamp
- Fluids x 2
- Power Cord
- Wand
- 10 x Brushes
- Shroud

**ASSEMBLY**

- Attach plug on red cable to red connector of TIG Brush Unit
- Screw wand into handle
- Place shroud on brush and screw into wand
- Attach plug on black cable to black connector of TIG Brush Unit
- Attach clamp to work piece
- Set POWER control to Sleep
- Attach power cord to mains outlet and TIG Brush Unit

**OPERATION**

1. **Ensure On/Off switch is ON**
   - Select mode of operation (Clean/Polish/Mark)
   - Operate Power selector for SINGLE or PROPEL

2. **Pour recommended cleaning fluid into suitable container**
   - Dip brush
   - Brush weld area (see hint)
   - Keep brush wet; dry brush is less effective and wears out more quickly
   - Immediately spray work piece with appropriate neutralising fluid or rinse with water

3. **Rinse brush after use to remove solution**
   - Remove brush (CAUTION: HOT) and rinse thread on brush and wand
   - Retain shroud when disposing of used brush

**SAFETY**

- INSPECT UNIT FOR DAMAGE BEFORE EVERY USE.
- EYE PROTECTION AND GLOVES MUST BE WORN.
- USE ONLY IN A WELL VENTILATED AREA.
- KEEP UNIT DRY.
- USE ONLY SINGLE PHASE AC POWER FROM 110V/240V.
- REFER TO FLUID SAFETY INFORMATION IN SAFETY DATA SHEET.

**HINT**

- Don’t press hard.
- For greater efficiency and speed, use tip of brush only.

**CONSUMABLES**

Use only genuine Ensitech consumables: brushes, shrouds and fluids.

www.tigbrush.com