**KIT CONTENTS**

- TIG Brush Unit
- Red Cable
- Black Cable and Clamp
- Fluids x 2
- Power Cord
- Wand
- Brush
- Shroud

**ASSEMBLY**

1. Attach plug on red cable to red connector of TIG Brush Unit
2. Screw wand into handle
3. Place shroud on brush and screw into wand
4. Attach plug on black cable to black connector of TIG Brush Unit
5. Attach clamp to work piece
6. Set POWER control to Standby
7. Attach power cord to mains outlet and TIG Brush Unit

**OPERATION**

1. Ensure On/Off switch is ON
2. Select mode of operation
3. Operate Power Control to select LOW or HIGH power
4. Pour recommended cleaning fluid into suitable container
5. Dip brush
6. Brush weld area (see hint)
7. Keep brush wet: dry brush is less effective and wears out more quickly
8. Immediately spray work piece with appropriate neutralising fluid or rinse with water

**HINT**

Don’t press hard. For greater efficiency and speed, use tip of brush only.

**SAFETY**

- INSPECT UNIT FOR DAMAGE BEFORE EVERY USE.
- EYE PROTECTION AND GLOVES MUST BE WORN.
- USE ONLY IN A WELL VENTILATED AREA.
- KEEP UNIT DRY.
- USE ONLY SINGLE PHASE AC POWER FROM 110V/240V.
- REFER TO FLUID SAFETY INFORMATION IN SAFETY DATA SHEET.

**CONSUMABLES**

Use only genuine Ensitech consumables: brushes, shrouds and fluids.

www.tigbrush.com

**INSULATING SHROUD MUST BE USED!**

110V AC Single phase

240V AC Single phase